

Date: Monday, 1/30/2006 8:08:27 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 1/2" FOAM SEAL		
Job Number	: 25654					
Estimate Number	: 10137					
P.O. Number	: N/A		Part Number	: D2463		
This Issue	: 1/30/2006	S.O. No. : N/A	Drawing Number	: D2463 REV A		
Prsh Rev.	: NC		Project Number	: N/A		
First Issue	: N/A	Type : PURCHASED PARTS	Drawing Revision	: A		
Previous Run	: N/A		Material	: N/A		
Written By	: <u>See Comment Below</u>		Due Date	: 2/15/2006	Qty:	200 Um: Each
Checked & Approved By	: <u>KJ 06.01.30</u>					
Comment	: Est: B 99.02.18 Changed Inspection Level DM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING	
	Issue P/O: <u>00000468</u>	<u>06/01/30</u>
	Purchase part as per Dwg D2463	
	Possible Supplier: Accurate Rubber P/N:451500007	
	Material release note required	
2.0	D2463	1/2" Seal
	Comment: Qty.: 1.0000 f(s)/Unit Total : 200.0000 f(s)	
	1/2" FOAM SEAL	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Receive & Inspect for Transit Damage	
	Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Identify and Stock	
	Location: <u>ST 336</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/04/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

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Drawing Name: 1/2 " FOAM SEAL

Job Number: 25654

Part Number: D2463

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*[Signature]* 06/04/09

Job Completion



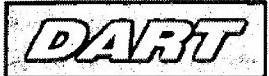
*u 06.04.24*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

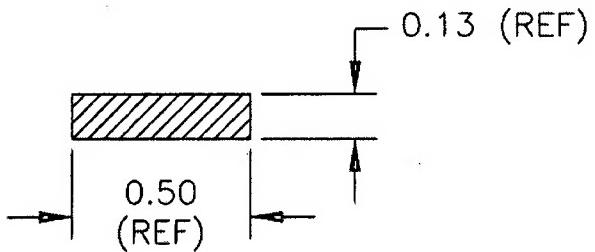
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2463	REV. A SHEET 1 OF 1
DATE 98.09.09		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.09	NEW ISSUE	
<b>RELEASED</b> 98.09.30 KE			

## SPECIFICATION CONTROL DRAWING



D2463-XXXX CLOSED CELL NEOPRENE SEAL

LENGTH

EG: 87.5" LONG: D2463-0875  
10" LONG: D2463-0100

POSSIBLE SUPPLIERS:  
ACCURATE RUBBER

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *25654*



12771 No. 6 Road  
Richmond, B.C.  
Canada V7A 4E9  
Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 04/12/2006

Customer : Dart Aerospace LTD

Customer P.O. # : P000000468

ACR W.O. # : 120766 Item # : 451500007

Item Description: 1/8" x 1/2" C.C.NEO. Sponge ADH. Back

ACR Compound : IV1 Sponge

Date Shipped: 04/12/2006

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

A handwritten signature in black ink, appearing to read "M. Ahmadi".

Mohsen Ahmadi  
(ACR GROUP INC. REPRESENTATIVE)